## HOLDING MAGNET



Holding Magnet This is a 35 mm diameter magnet which when energised releases its load. The applications are numerous - it could secure the lid to a drop box, release a light cloth, or make a picture fall from a wall. We recommend using our 40 mm diameter holding plate [armature]. A rubber grommet is supplied to allow some movement to ensure complete contact with both faces. If you want to release very light loads ensure that the voltage is accurately delivered to avoid residual magnetism. Adding extra weight or spring loading doors can be helpful design tips. Our holding magnets are supplied with a plug and socket connector with PG11 glands ready to take your cable. [See previous page for design tips when using magnets]
SPECIFICATION: Wiring information: earth on earth, live on terminal No.1, neutral on terminal No.2. Size: 50 mm long x 35 mm あ. Fixings: One off 5 mm machine screw. Weight: 350 g Power Consumption: 8 W

Holding Magnet
With plug for 24 V DC supply [excl. holding plate]
With plug for 230 V AC supply [excl. holding plate] Spare plug for 24 V DC supply Spare rectifying plug for 240 V supply

| code | Tradeline |
| :--- | ---: |
| SOL035 | $£ 138.10$ |
| SOL035AC | $£ 146.75$ |
| SOLO1DC | $£ 3.85$ |
| SOLO2AC | $£ 16.75$ |
|  |  |

NB: As these units are impulse rated they should not be energised for longer than 15 seconds - our firing boxes are fitted with a momentary switch to avoid this happening. If using the firing box you will need to order a power feed cable [SOLB2A] and a length of cable [SOLCABLE] fitted with a white AMP connector [SOLAMPP]. You will need to connect the cable to the holding magnet. Wiring to plugs type SOLOIDC and SOLO2AC is as follows: Earth on earth, live on terminal No.1, neutral on terminal №.2.

## ARMATURE PLATES



Armature Plate These plates are surface ground electro nickel-plated and are the correct thickness for maximum performance from your solenoid.
SPECIFICATION: Size: $40 \mathrm{~mm} \emptyset \times 6 \mathrm{~mm}$ thick supplied with 4 mm csk shoulder screw and rubber grommet with 6 mm of exposed thread. Weight: 50 g ,

Armature Plate

$$
\begin{array}{l|r}
\hline \text { code } & \text { Tradeline } \\
\hline \text { SOL40ARM } & £ 13.00 \\
\hline
\end{array}
$$

## SMALL SHOT BOLT



Small Shot Bolt This device is ideal for light-duty safety catches on safety cages and lift access gates. They spring to lock and energise to release. It can also be used to drop light loads. It has a 10 mm stroke on its 8 mm diameter bolt and is supplied with flying leads. The unit is secured by its neck through a 16 mm hole with the nut provided. The reverse end of the stainless steel bolt is tapped to take a 3 mm bolt which could be used as an emergency release in the event of a power failure. The bolt slides on long life PTFE bearings. These solenoids are not suitable for heavy side loads. Please ask for details about heavy-duty solenoids. SPECIFICAION: These units are continuously rated for 24 V DC. You will need to provide a 24 V DC supply. Size: 40 mm 区 $\times 60 \mathrm{~mm}$ plus 12 mm long threaded neck [M16]. Weight: 460 g . Power consumption: 14 W

## TRUCK WINCHES



Truck Winch Designed for moving medium to heavy-weight stage trucks. The winch drum is capable of 25 m of travel. There is a choice of handle positions providing a $1: 1$ or $1: 3$ ratio. The lower sheaves are adjustable to maintain cable tension. It can be operated by one or two crew. Fitted with a simple but effective pin brake. The winch is supplied with a trip meter for the accurate positioning of trucks even in blackouts. The finish is black powder coated. Truck winch handles are also sold separately.
SPECIFICATION: WxH $550 \times 1,090 \mathrm{~mm}$. Cable: 5 mm . Fixings: 6 off M10 bolts or coach screws.

| code | Tradeline |
| :--- | ---: |
| FHS510T | $£ 3,750.00$ |
| FHS505 | $£ 217.00$ |

Winch Meter This unit shows 0 - 999999 on 10:1 ratio They are used on our truck winches but they can be used for other applications. Axle: $\emptyset 6 \mathrm{~mm}$.

code
FHS5011
price
$£ 120.70$

Low Level Return Pulley
A $230 \mathrm{~mm} \emptyset$ aluminium sheave for 6 mm wire rope mounted between two 300 mm square plates so that the overall thickness is just 19 mm ! Fitted with an Oilite bush bearing and nylon side washers. These pulleys are designed to act as return pulleys for our truck winches and can be mounted within the thickness of a 19 mm ply floor. Fixings needed are four M10 coach screws which are accessed through large diameter holes in the top plate but are hidden within the 19 mm depth when tightened down.

| Low Level Return Pulley | code | price |
| :---: | :---: | :---: |
| Whole assembly | FHS503 | $£ 111.50$ |
| Sheave only | FHS504 | $£ 44.65$ |

## CHAIN HOISTS



## Tralift Chain Hoists

| model | WLL lifting height chain falls |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 272999 | 1 t | 3 m | 1 | LIF272999 | £208.00 | $£ 149.76$ |
| 273269 | 1 t | 6 m | 1 | LIF273269 | £220.00 | $£ 158.40$ |
| 280629 | 1 t | 9 m | 1 | LIF280629 | £333.00 | £239.76 |
| 106399 black | 1 t | 12 m | 1 | LIF106399 | £416.00 | £295.00 |
| 245339 | 2 t | 3 m | 2 | LIF245339 | £297.00 | £213.84 |
| 245519 | 2 t | 6 m | 2 | LIF245519 | £408.00 | £293.76 |
| 250369 | 2 t | 9 m | 2 | LIF250369 | £531.00 | $£ 382.32$ |

TRADELINE Buy $2=$ eses $25 \%$ off list

Other ratings and lifting heights are available. Please ask for details.


## LEVER HOISTS



BEAM CLAMPS AND PUSH TROLLEYS


Beam Clamps and Push Trolleys Beam clamps are ideal for securing chain hoists to a wide range of beams [other sizes available, please phone for details]. Push trolleys are fitted with steel wheels with bearings. Longer traverse bars are available to fit wider beams.

## Beam Clamps and Push Trolleys

type model WLL weightbeam widths Clamp LT-1B $1,000 \mathrm{~kg} 4.8 \mathrm{~kg} 75-230 \mathrm{~mm}$ Clamp LT-2B $2,000 \mathrm{~kg} 5.6 \mathrm{~kg} 75-230 \mathrm{~mm}$ Trolley $500500 \mathrm{~kg} 8.5 \mathrm{~kg} 50-220 \mathrm{~mm}$ Trolley $10001,000 \mathrm{~kg} 10.5 \mathrm{~kg} 58-220 \mathrm{~mm}$ Trolley $2000 \quad 2,000 \mathrm{~kg} 18 \mathrm{~kg} \quad 66-220 \mathrm{~mm}$

| code | list | price |
| :--- | :--- | ---: | ---: |
|  |  |  |
| LIFLT1B | $£ 108.00$ | $£ 77.76$ |
| LIFLT2B | $£ 126.00$ | $£ 90.72$ |
| LIF23309 | $£ 138.00$ | $£ 99.36$ |
| LIF23319 | $£ 174.00$ | $£ 125.28$ |
| LIF23329 | $£ 267.00$ | $£ 192.24$ |

## Choosing a hand winch

Hand winches are economical to purchase and very reliable. Some of the winches that we list in this catalogue are quiet in operation but others will make a slight clicking noise. Apart from the truck winches [featured on page 159, and the Line Driver which is not self-sustaining in the "Down" mode] they are all self-sustaining so if the handle slips from your hand they will hold the load. When choosing a winch try to choose one with plenty of spare capacity. As a rule of thumb, the working load should be reduced by $10 \%$ for each extra layer of rope on the drum so if you are lifting weights near the winch load capacity try to keep the wire to a single layer. There should always remain three full turns of wire on the drum in its maximum out dead [see also "Attaching wire to a plain drum winch" on page 162]. Please be aware that the speed of hand winches may make them an unsuitable choice for items which need to move in front of an audience - or to put it another way - they can be very slow.

## SMALL HAND WINCHES AND LINE DRIVERS



SG Hand Winch [125 kg] This small aluminium spur gear hand winch is suited for scenic applications such as raising shutters or small drawbridges. Also handy for stowing light but bulky items in roof voids. They are silent in operation and have a self-locking spring operated load pressure brake. The handle is removable. Size $130 \times 130 \times 116 \mathrm{~mm}$ out [ 270 mm with the handle in place]. Other sizes are available, please phone our Rigging Manager for more details.
SG Hand Winch 125 kg

| Working Load Limit [1st layer] | 125 kg | [last layer] | 125 kg |
| :--- | :--- | :--- | ---: |
| Wire rope size | 3 mm | Capacity 1st layer | 2 m |
| Total Capacity | 20 m | Lift per crank | 135 mm |
| Effort on crank | 12 kg | Weight | 3 kg |

A full data sheet with dimensioned technical drawings can be downloaded from flints.co.uk



Line Driver This neat and very well designed unit will drive 10 mm braided ropes in either direction. It can be used to raise and lower shutters and heavy blinds. Its smart appearance and compact size allow it to be used in public environments such as auditoriums and schools. This winch does make a soft clicking noise when being used. Constructed of black anodized aluminium and 316-grade stainless steel. Tip: Please ensure the top fixing bolt does not expose any sharp threads to the rope. This winch is not self-sustaining when moved to the "Down" mode. Suitable for light loads only. 8:1 ratio. Length: 128 mm . Witth: 90 mm . Height: 58 mm . Fixings: 3 off $8 \mathrm{~mm} \varnothing$.

| Line Driver | code | Tradeline |
| :--- | :--- | ---: |
| Driver | PUL240010 | §410.00 |
| Winch handle 250 mm Aluminium | PUL2021 | $£ 72.70$ |

GO-CS Hand Winches [ 100 kg or 200 kg ] A range of worm geared small winches which can be base- or wall-mounted. Ideal for short movement strokes such as ramps and draw bridges. Compact, self-sustaining and quiet in operation with no brake ratchets. Meets the requirements of BS EN 13157.

Both winches are 109 mm high $\times 91 \mathrm{~mm}$ wide $\times 100 \mathrm{~mm}$ out [ 251 mm with shaft and handle in place]. Weight: 1.8 kg .

| G0-CS Hand Winches | GOCS100 | GOCS200 |
| :--- | ---: | ---: |
| Working Load Limit [1st layer] | 100 kg | 200 kg |
| Working Load Limit [Last layer] | 80 kg | 100 kg |
| Wire rope size | 3 mm | 3 or 4 mm |
| Total Wire Capacity | 9 m | 4 or 2 m |
| Lift per crank | 13 mm | 7 mm |
| Effort on crank | 6 kg | 6 kg |
| Min load for brake to function | 10 kg | 10 kg |

A full data sheet with dimensioned technical drawings can be downloaded from flints.co.uk

| GO-CS Hand Winches | WLL | code | Tradeline |
| :---: | :--- | :--- | ---: |
| GOCS100 | 100 kg | LIFGOCS100 | $£ 91.98$ |
| GOCS200 | 200 kg | LIFGOCS200 | $£ 99.98$ |

A version that uses 20 mm wide webbing is also available. Please phone our Rigging Manager for more details.

Don't forget that most orders over a value of $\mathbf{\Sigma 5 0}$ get economy delivery free of charge! Most orders over a value of 8325.00 go carriage free with next day delivery!

## Can't find what you want?

There is almost certainly a winch available to suit your needs, we just don't have the space to list them all here. Flints can supply Loadstars, Tiraks, Pilewinds, capstans and multiple-wire grooved drums. If we can't supply what you need we can probably advise on a company that can. Why not tap into our knowledge and give us a ring?

MEDIUM TO HEAVY-DUTY WINCHES


K-WB Hand Winches [250 kg $750 \mathrm{~kg}]$ A worm gear winch of cast iron construction with the gears enclosed in an oil bath for smooth operation. It will make a clicking noise when hauling but is silent lowering. Features a self-locking friction type brake, hardened worm shaft, and adjustable crank radius. A good choice for flying bars which need occasional access for maintenance but it is normally too slow for use during performance. For transport reasons these winches are supplied dry. You will need SAE80 oil to fill the oil bath. Also available with grooved or multicompartment drums, please phone our Rigging Manager for more details. Complies with BS EN 13157.

| K-WB Hand Winches | 250 kg | 500 kg | 750 kg |
| :--- | :--- | :--- | :--- |
| Lifting capacity [1st layer] | 250 kg | 500 kg | 750 kg |
| Lifting capacity [final layer] | 210 kg | 425 kg | 624 kg |
| Rope diameter | 5 mm | 6 mm | 8 mm |
| 1st layer rope capacity | 4.8 m | 7.9 m | 9.2 m |
| Total capacity | 11.3 m | 29.1 m | 49 m |
| Number of layers | 2 | 3 | 4 |
| Ratio | $16: 1$ | $16: 1$ | $25: 1$ |
| Lift per crank turn | 20 mm | 26 mm | 20 mm |
| Effort on crank | 9.2 kg | 14.5 kg | 16 kg |
| Weight | 12.5 kg | 21 kg | 42 kg |
|  |  |  |  |
| K-WB Hand Winches |  | code | Tradeline |
| 250 kg |  | LIF02422004 | $£ 388.50$ |
| 500 kg |  | LIF0243000 | $£ 577.50$ |
| 750 kg |  | LIF0244007 | $£ 871.50$ |

## Attaching wire to a plain drum winch

Most wire ropes [all the ropes we sell] are right-hand lay. The rope certificate may just use the abbreviation RHRL [right-hand regular lay]. If the RHRL wire is to be fed down the back of the drum [under wind] then it should be attached on the right-hand side so it works across towards the left hand side. If the RHRL wire needs to be fed down the front of the drum then it should be
 attached on the left-hand side and feeds towards the right. Always ensure that at least three full turns of wire remain on the drum at all times.


Swivel Clews are used to convert one wire from a winch or cradle to several drops for hauling bars. Swivel clews can occasionally tend to twist under load despite the swivel fitting. Flints is able to arrange for guide tubes or track runners to be fitted to the clew to help prevent this. Please ask for details. Spot the "deliberate" mistake in the picture*. See also Delta Rings on page 191.
*Refer to page 174 regarding "dead horses"

| Swivel Clews | code | price | code | price |
| :---: | :---: | :---: | :---: | :---: | :---: |
| type | 500 kg |  | $1,000 \mathrm{~kg}$ |  |
| Three-Way Swivel | LIFT41300 | $£ 51.30$ | LIFT41600 | $£ 74.60$ |
| Four-Way Swivel | LIFT41400 | $£ 53.50$ | LIFT41700 | $£ 78.69$ |
| Five-Way Swivel | LIFT41500 | $£ 55.88$ | - |  |

## A Note on Newtons

Technically a newton is the SI unit of force [symbol: N ]. It is defined as the amount of force required to accelerate a mass of one kilogram at a rate of one metre per second squared. The newton is also the unit of weight. A mass of one kilogram near the earth's surface has a weight of approximately 9.81 newtons. One newton has the mass of a small apple! Throughout this catalogue reference is made to " kN " or kiloNewtons. To convert kN to kgf [kilogram-force] firstly multiply by 1,000 to get newtons then divide by 9.81 . Therefore a sling tested to 25 kN could be converted to kgf by the following method: $25 \times 1,000=25,000$. Then divide by $9.81=2,548 \mathrm{kgf}$.

## WEICHING BEAMS



Load Beams It is now a prerequisite to mark the weight of scenery before it is flown. These beam scales are ideal for weighing large pieces of scenery up to 2 t . The beams are 1.2 m long and supplied with 4 m long cables to a remote digital indicator unit. Free UK mainland delivery. For hire details go to page 379.

| Load Beams | code | Tradeline |
| :---: | :---: | :---: |
|  | WB2000KG | £649.00 |

## LOAD CELLS

Sadly, none of you seemed to want to buy Load Cells, and as we hadn't sold one in over 10 years, the marketing team were forced to discontinue them. Must be because you can Hire them from us so easily! Our hire unit is model LLX 2.5 and is supplied with a copy of the current calibration certificate. See page 379 for hire details.

## LIFTING ENGINEER'S HANDBOOK



The Lifting Engineer's Handbook \& Quick Reference Guide [LEEA] A pocket reference and working tool for competent engineers or riggers to carry around for immediate use when required. Covers technical data and legislation concerning lifting equipment. Updated Version for 2017. Also available is the Lifting Equipment Examiners Quick Reference Guide. A pocket sized flip book designed for use on site. Barry thinks it is brilliant!

The Lifting Engineer's Handbook
code
price
BKSLEHN
£7.50
Quick Reference Guide
BKSLEEQRG
£7.50

Check out some of our other useful books from page 374. Especially the Flints Pocket Ref!

