# HINGES

A left-handed opening hinge is taken to be when the door opens towards you with the door handle on the left.



A right-handed opening hinge is taken to be when the door opens towards you with the door handle on the right.

NB: Hinges are sold in pairs — a pair being two complete units, enough to hang a door. Confusion arises as we sell hinges as loose-part hinges resulting in a pair consisting of four separate pieces! Lift-off hinges are handed and the illustration above will help you choose the correct hand. The diagram assumes the hinges are fixed into edge of door and the side of the reveal - not flat across the face.



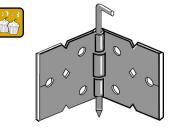
**Flints Exhibition Pin** Hinge A hinge for general scenery

- use with the following features: Good knuckle clearance for easy and quick location
- ✓ 45 mm knuckle length designed to fit along 2 x 1" nominal timber
- ✔ When used to join 3 x 1" nominal timber at right angles it will fit the timber without overhanging the inside of the frame
- ✓ The corners are rounded so that they cannot become a hazard
- ✓ The pin is very robust to withstand being clouted with a hammer
- $\checkmark$  The pin has good dimensional clearance within the knuckle for easy location
- ✓ The end of the pin has a good tapered lead but no sharp point
- ✓ The screw holes are slightly offset to reduce risk of splitting timber
- ✓ They are neatly packed in boxes of ten pairs and are supplied complete with 20 pins
- ✓ They open through full 270° so they can be used reversed on gate leg rostra
- ✓ They are economically priced for the bulk user remember the price includes the pins!

#### Steel, self-coloured.

Fixings [not supplied]: 6 x M5 Machine Screws OR Woodscrews No. 8 / 9 / 10 [4 / 4.5 / 5 mm] Flints Exhibition Pin Hinge code price

	knuckle	leaf		
10 pairs and 20 pins	45 mm	45 mm	FHS125	£10.95
Spare pins bag of 100			FHS125P	£11.20



#### Triple E Pin Hinge Winner of the ABTT Product of the Year. Well. 1984 was a while back now but the Triple E Hinge remains as popular as ever. It was specially designed for the theatre market and resolves many familiar problems for the theatre carpenter. It has a sturdy

pin that forms a better fit and can be 'knocked' in or out. Offset fixing holes help to prevent timber splitting, and a centrally located square hole, to take the head of a 6 mm coach bolt, allows immense strength for fixing. Notched sides allow for fixing near awkward timber joins. Each hinge comes complete with a pin. Pins are also sold separately. but only in 31/2" size. Steel, self-coloured.

Triple E Hinge and F knuckle: 2"		code HNG030	pair £1.85	50+ £1.75	100+ £1.55
TRAD	ELINE	500+ Triple	E hinge & pin :	= £1.35 pe	er pair
Triple E Pin 31/2"			code HNG040	price £0.34	100+ £0.31



# Flints Opera Pin Hinge

A "Rolls Royce" hinge for heavy touring shows. Packed with all the features of the Exhibition Pin Hinge plus:

- ✓ Black powder coated finish to protect against corrosion during storage and to reduce possibility of being seen during the performance
- ✓ Heavy-gauge steel to reduce possibility of bending when the scenery is being loaded on and off trucks
- ✓ 68 mm dimension along knuckle fits 3 x 1" nominal timber perfectly

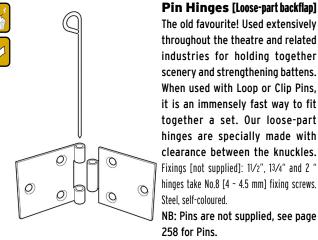
- ✓ The extra length helps guard against the hinge twisting out of alignment if it is accidentally knocked
- ✓ 45 mm leaf width still fits on 3 x 1" when another flat is adjoining at right angles
- ✓ Tough 5 mm diameter pin
- ✓ Design enables to hinge to open through full 270°
- Steel, black powder coated.

Fixings [not supplied]: 6 x M5 Machine Screws OR Woodscrews No. 8 /9/10 [4/4.5/5 mm]

Flints	<b>Opera</b>	Pin	Hinae	

touring shows

s Opera Pin Hinge			code	price
	knuckle	leaf		
10 pairs and 20 pins	68 mm	45 mm	FHS127	£17.95
Spare bag of 100 pins			FHS127P	£13.20



#### The old favourite! Used extensively throughout the theatre and related industries for holding together scenery and strengthening battens. When used with Loop or Clip Pins, it is an immensely fast way to fit together a set. Our loose-part hinges are specially made with clearance between the knuckles. Fixings [not supplied]: 11/2", 13/4" and 2 " hinges take No.8 [4 - 4.5 mm] fixing screws. Steel, self-coloured.

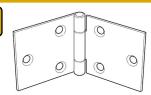
NB: Pins are not supplied, see page 258 for Pins.

Pin Hin	iges				code		box of 10 pair	s 8b	oxes+
knuckle:	11/2″	leaf:	13/4''		HNG020		£7.50		£6.75
	13/4"		2″		HNG021		£8.80		£7.90
	2″		21/8″		HNG022		£8.95		£7.65
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The above prices are for full boxes of hinges.

T: 020 7703 9786

# **BACKFLAP HINGES**



Backflap Hinges Mainly used in theatres for fixing together two pieces of scenery which will remain together permanently, such as flats that are "booked", or to act as a fixing between two items that are

not at right angles. The two parts of the hinge will go from a closed position through 270° to its fully open position making them suitable for folding-gate rostra.

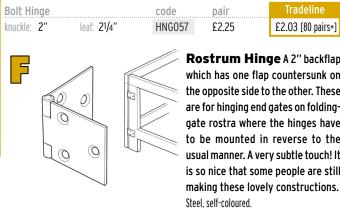
SPECIFICATION: Fixings [not supplied]: 11/2", 13/4" and 2" hinges use No.8 [4 or 4.5 mm] screws; 3" use No.10 [5 mm] fixing screws. Steel, self-coloured.

Backfla	p Hinges	quantity	code	price	price
knuckle:	11/2″	10 pairs	HNG011	£7.50 [per box]	£6.75 [8 boxes+]
	13/4″	10 pairs	HNG012	£8.80 [per box]	£7.90 [8 boxes+]
	2″	10 pairs	HNG013	£8.95 [per box]	£7.65 [8 boxes+]
	3″	per pair	HNG014	£2.87 [per pair]	£2.58 [25 pairs+]

Bolt Hinge These are 2" backflaps with one flap drilled with a centred 11 mm hole. Designed to be used in conjunction with boss plates to secure scenery to the floor. Loose packed. Steel, self-coloured. For Boss Plates see page 150

pair

£2.25



Rostrum Hinge A 2" backflap which has one flap countersunk on the opposite side to the other. These are for hinging end gates on foldinggate rostra where the hinges have to be mounted in reverse to the usual manner. A very subtle touch! It is so nice that some people are still

Tradeline

£2.03 [80 pairs+]

k

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Rostrum Hinge		code	pair	Tradeline
knuckle: 2″	leaf: 21/4"	HNG053	£1.20	£1.05 [100 pairs+]

#### **BUTT HINGES**



Butt Hinges Used for hinging internal, external and cupboard doors when the hinge is required to be mounted on the edge of the timber. The gauge of the steel increases with the size of the hinge. Don't forget we price and sell hinges in pairs - enough to hang a door.

SPECIFICATION: Fixings [not supplied]: 2" hinges use 4 x No.6 [3.5 mm] screws; 21/2" use 6 x No.6 [3.5 mm] screws; 3" use 6 x No.8 [4 mm] screws; 4" use 8 x No.8 [4 mm] screws. Steel, self-coloured.

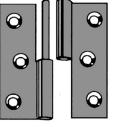
Butt Hinges		code	pair	100 pairs+
knuckle: 2"	leaf: 3/4''	HNG060	£0.49	£0.44
21/2"	1″	HNG062	£0.59	£0.53
3"	11/8″	HNG063	£0.65	£0.59
4″	13/4″	HNG064	£0.99	£0.89



Loose Butt Hinges Used anywhere that the hinge in the edge of a piece of timber, such as a door or a rostra, is required to come apart to travel or store. Hinges are supplied with the type of pin shown but for easier use

choose a Standard Loop Pin [page 258] which fits sizes 21/2" and 3". SPECIFICATION: Fixings [not supplied]: 2" hinges use 4 x No.6 [3.5 mm] screws; 21/2" use 6 x No.6 [3.5 mm] screws; 3" use 6 x No.8 [4 mm] screws; 4" use 8 x No.8 [4 mm] screws. Steel, self-coloured.

Loose I	Butt Hing	es			code	pair
knuckle:	2″	leaf	1″		HNG070	£0.41
	21/2"		1″	[fits Standard Loop Pin]	HNG071	£0.49
	3″		1″	[fits Standard Loop Pin]	HNG072	£0.79
	4″		1″		HNG073	£1.10



Lift Off Butt Hinges Allows your doors to be removed from the door frame for use either when travelling or for changing doors in a scene change. Please ensure correct handing when ordering. The top of page 255 has all the information. A useful tip is to saw 10 mm off the pin on the lower hinge of a

door. You can then locate the top hinge pin first, then concentrate on the lower hinge. It is much easier. Steel, self-coloured.

Lift Off Butt Hinges [Right-Hand]	code	pair
knuckle: 3″ leaf: 1″	HNG101	£2.73
4" 1"	HNG102	£5.48
Lift Off Butt Hinges [Left-Hand]	code	1 pair
3" 1"	HNG106	£2.73
4″ 1″	HNG107	£5.48



**Rising Butt Hinges** Designed to raise a door as it opens, the rising butt ensures that your doors do not catch on the carpet or on uneven flooring. Please ensure correct handing when ordering. The top of page 255 has all the information. These hinges tend to selfclose the door as the weight of the door bears down on the bevel. They won't

necessarily close the door the whole way but most people notice the door is moving and shut it behind them rather than leaving it open

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Rising Butt Hinges [Left-Hand]		code	pair				
knuckle: 3" [opens to 31/2"]	leaf: 11/2″	HNG080	£3.67				
4" [opens to 41/2"]	2″	HNG082	£4.98				
Rising Butt Hinges [Right-Hand]		code	pair				
3" [opens to 31/2"]	11/2″	HNG081	£3.67				
4" [opens to 41/2"]	2″	HNG083	£4.98				



**Butt Hinges Electro-Brassed** 

Used for decorative purposes, mainly on furniture, where the hinge is required in the edge of a piece of timber, such as a door.

SPECIFICATION: Fixings [not supplied]: 11/2" and 2" hinges uses 6 x No.4 [3mm] screws; 21/2" uses 6 x No.6 [3.5mm] screws. Electro-brassed.

Butt Hinges Electro-Brassed		code	pair
knuckle: 11/2"	leaf: 3/4"	HNG090	£0.84
2″	7/8″	HNG091	£1.10
21/2"	1″	HNG092	£1.33

#### FLUSH TRAP HINGES



12 mm

Steel Flush Trap Hinge These are super tough hinges ideal for heavy-duty stage traps. They present a totally flush top surface and allow the flap to open fully back on itself. Constructed from plated steel folded right around the 5 mm Ø pins leaving 5 mm thick leaves. Plated steel, self-coloured. See Flush Trap Handles [page 252].

Steel Flush Flap Hinge knuckle: 45 mm open width: 150 mm





Bar Back Flap These solid brass hinges will be a familiar sight to many theatre staff but they can be useful on stage as well. The double joint allows a totally flush top surface unlike most hinges which have to be positioned with the knuckle proud. Ideal for small stage traps. Brass.

Bar Back F	lap	code	pair
knuckle: 11/2	" open width: 4"	HNG301	£15.25

# SPRING HINGES



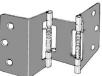
Single Action To Open Mild steel spring hinge designed to hold lightweight scenery doors in open position.

Fixings [not supplied]: 6 off No.8 csk screws.



Single Action To Close Designed to hold lightweight scenery doors in the closed position. Fixings [not supplied]: 6 off No.8 [4 mm] csk screws.

### **Double Action Spring Hinge**



Holds lightweight scenery doors in the closed position but allows them to swing in either direction.

Fixings [not supplied]: 6 off No.8 [4 mm] csk screws.

ing Hinges	code	pair
To open [when screwed across back of door]	HNG130	£24.86
To close [when screwed across back of door]	HNG131	£23.83
Double action spring hinge	HNG132	£36.11

### SCREEN HINGE

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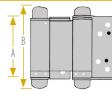


Screen Hinge A double-action hinge normally used for folding screens. Suits material no thicker than 19 mm. Bright zinc-plated.

code

HNG6000C

## BOMBER, WELD & BULLET HINGES



Bomber Hinges Double-action spring hinge that allows heavy doors to be opened in either direction, and return to a centre closed position when released. Steel hinges, silver powder coated.

code

nair

# **Bomber Hinges**

				0000	
A: 3″	B: 33/4″	closed: 23/4"	open: 41/2''	HNG150	£22.81
4″	43/4"	3"	51/4"	HNG151	£29.98
6″	63/4"	4″	7"	HNG153	£49.98



Weld Hinges These hinges made from 3 mm steel plate can be welded to scenery to form lift-off or captive hinges. Sold per flap. Steel. self-coloured.

Weld Hinges		suits pins	code	price	100+	
knuckle: 38 mm	leaf: 51 mm	8 mm Ø	HNG041	£1.46	£1.25	



Bullet Hinges Weldable hinges. Sold in pairs						
[enough to hang a door] consisting of two male and						
two female weldable parts and washer. Steel with brass disc.						
Bullet Hinges code pair						
60 mm	HNGBH2	£6.57				
100 mm	HNGBH4	£13.55				

#### **CONTINUOUS HINGES**

gauge

16

knuckle

72"

72"

72"



Continuous Hinges These 72" long selfcoloured mild steel hinges with a steel pin are used for hinging metal or timber scenery where support along the full hinging face is required. Available undrilled or drilled and countersunk. For extra heavyweight jobs there is a 10 gauge hinge with 2" leaves [4" open] which is ideal for welding. Mild steel, self-colour.

leaf width

1" 2"

2" 4''

1″ 2"

Undrilled

Heavy-duty Xtra heavy-duty 10 **Drilled & Countersunk** 

Heavy-duty 16



Piano Hinges 72" long, each leaf is 1/2 " wide by 22 gauge. Can be used on furniture, props or lightweight scenery. Drilled and countersunk for small screws.

code

HNG116

HNG113

HNG112

code

pin Ø [mm]

4.5

3.5

8

Piano Hinges	gauge	knuckle	leaf	code	price
Electro-brassed	22	72″	1/2''	HNG110	£3.75
Nickel-plated	22	72''	1/2''	HNG110NP	£3.48

**T-HINGE** 

## Steel T-Hinges

For surface fitting to thin wooden doors, giving extra support along the rails.

			Black japanned.			
T-Hing	es T			code	pair	
Light:	100 mm	knuckle: 69 mm	leaf: 20 mm	HNG200	£0.51	
	150 mm	71 mm	25 mm	HNG201	£0.73	
	200 mm	80 mm	29 mm	HNG206	£0.92	
Medium:	250 mm	80 mm	29 mm	HNG207	£1.74	
	350 mm	118 mm	35 mm	HNG208	£2.89	
	450 mm			HNG205	£4.64	

Screen Hinge knuckle: 60 mm leaf: 29 mm pair

£9.85

price

£14.98

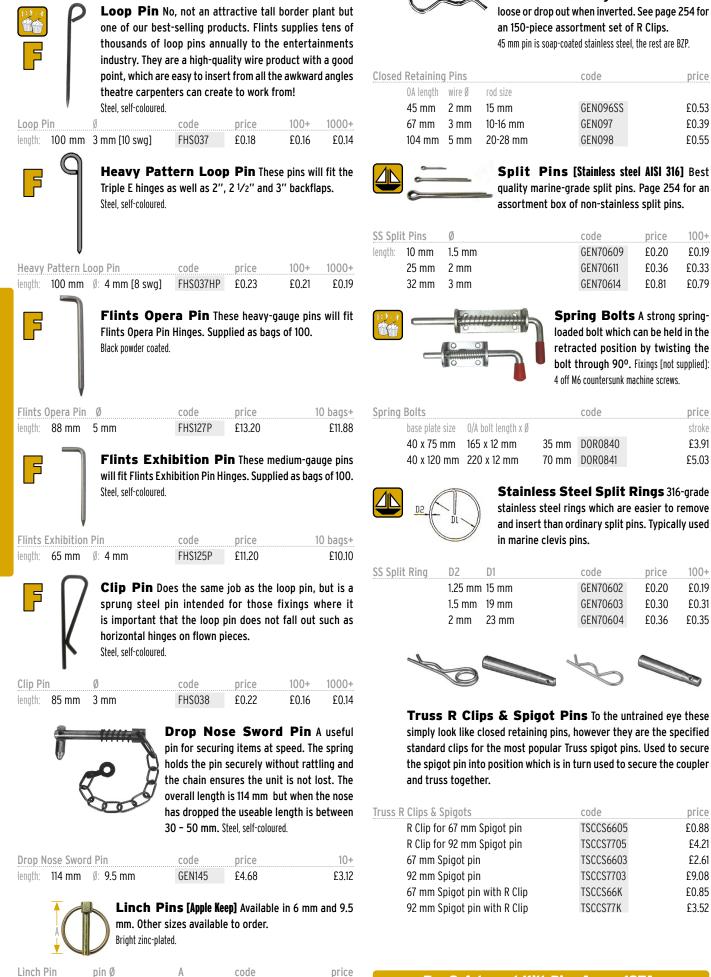
£45.70

price

£17.98

257

# **PINS & SPRING BOLTS**



7: PINS & SPRING BOLTS

T: 020 7703 9786

9.5 mm

6 mm

36 mm

45 mm

£0.67

£0.85

**GFN141** 

GEN142

40 mm

53 mm

For Safety and Kilt Pins [page 137].

For Roll Pin Assortment Box [page 254].

Closed Retaining Pins Will not rattle

258

bolt Ø: